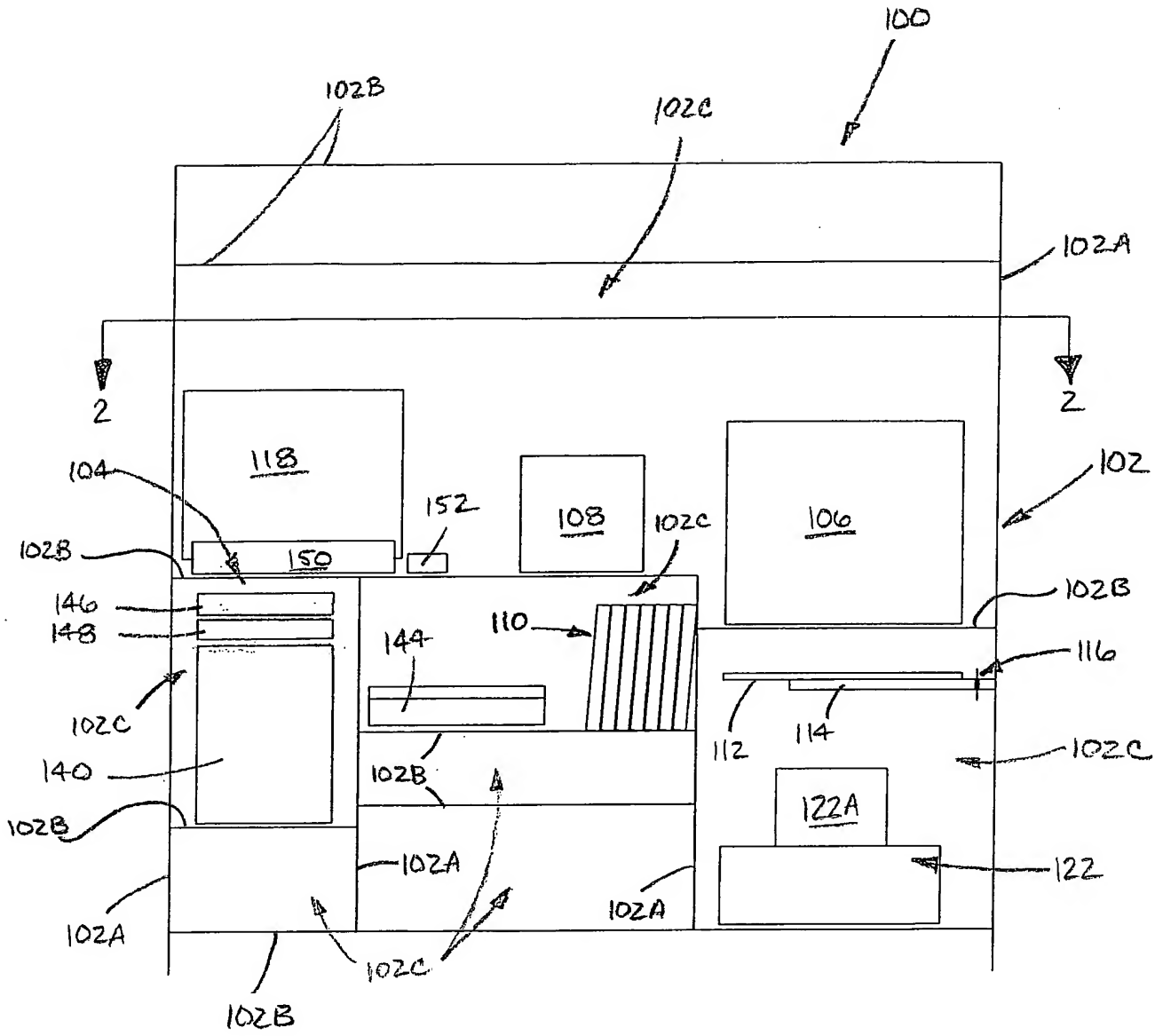
100
102B
102C
102A
2
2
118
104
152
108
102C
106
102
102B
150
146
148
110
102B
116
102C
144
112
114
140
102C
102B
122A
102B
102A
102A
122
102A
102C
102B

FIGURE 1

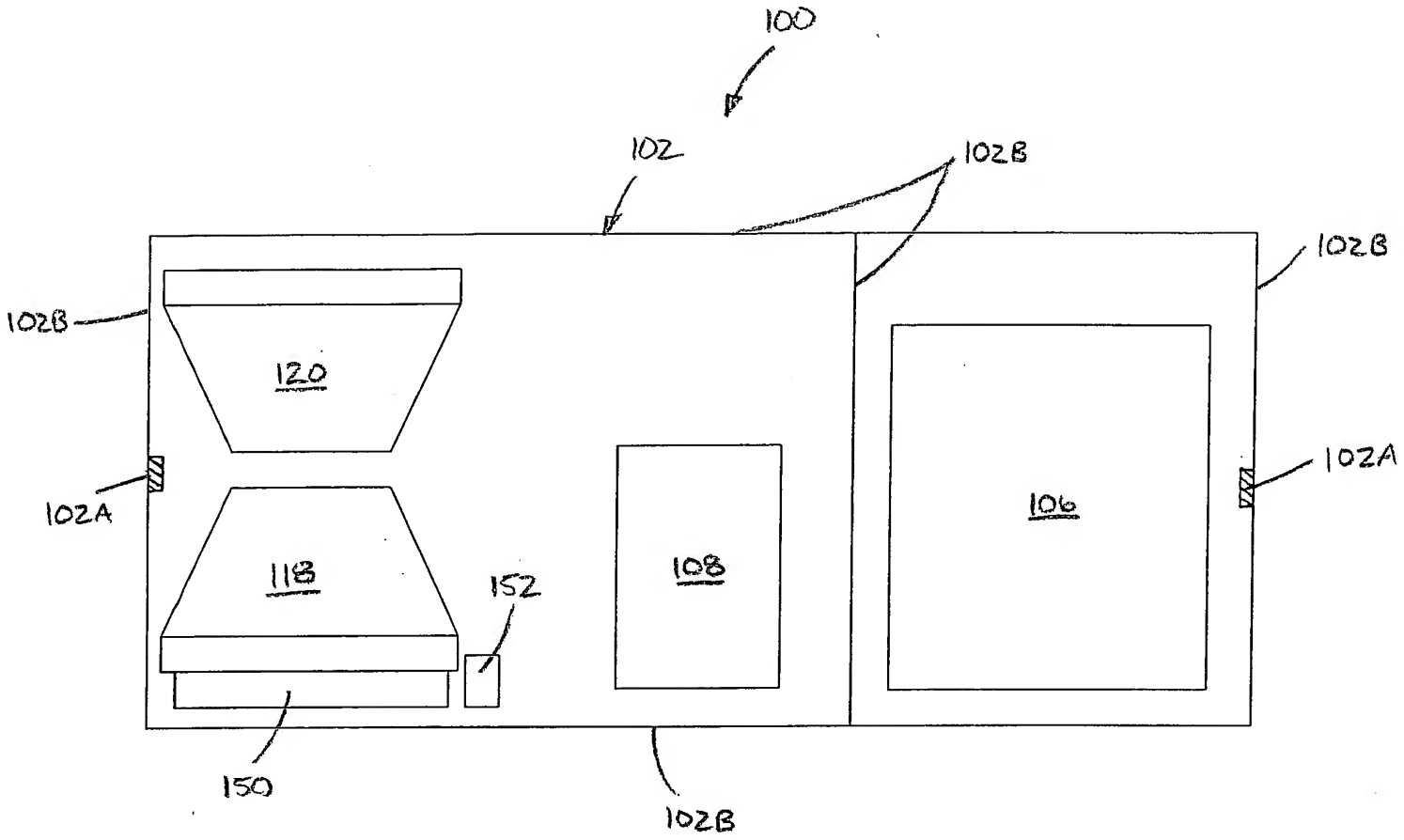

FIGURE 2

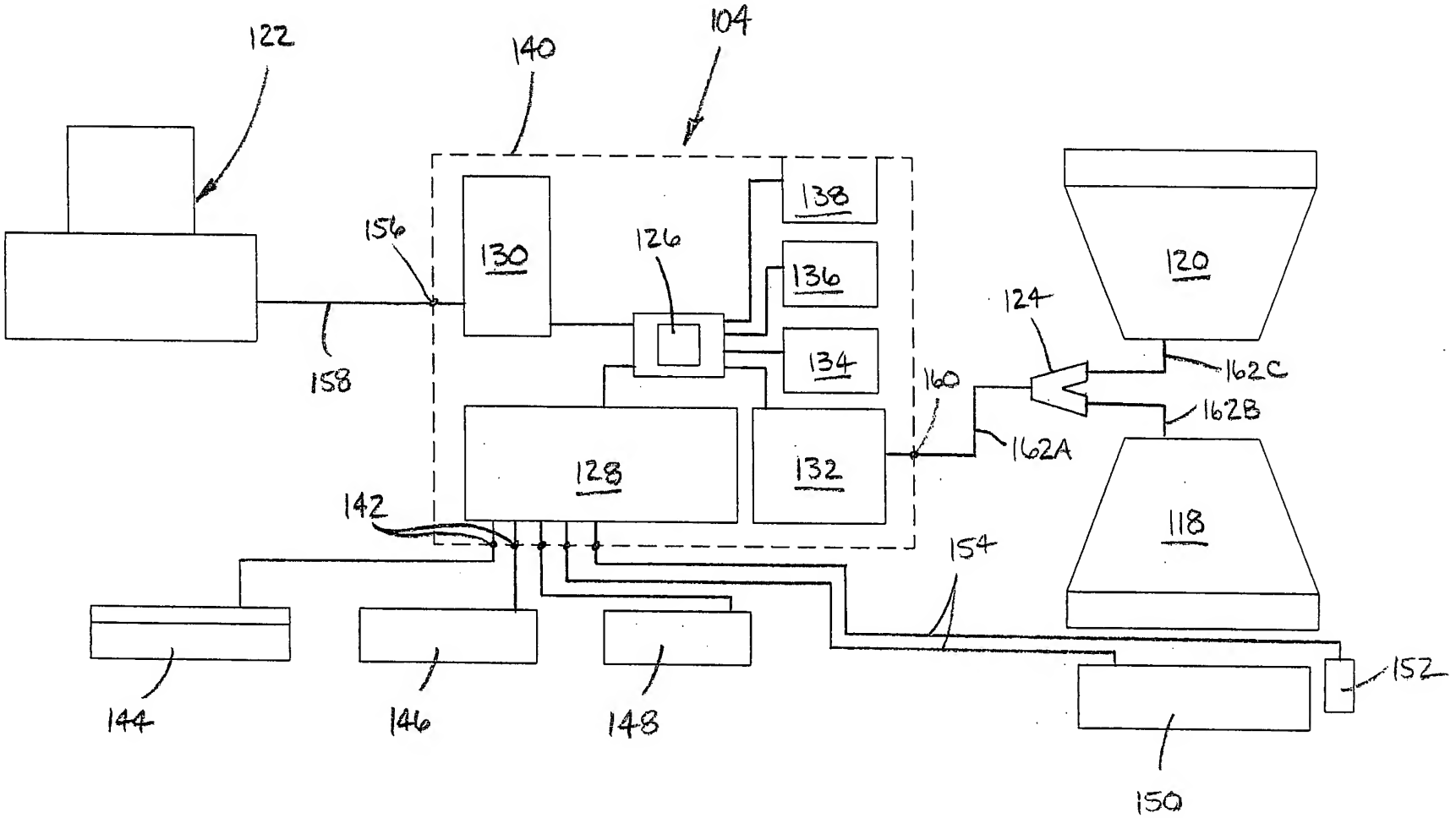
122
140
104
156
130
126
138
136
134
120
124
162C
162B
162A
160
158
128
132
118
142
154
144
146
148
152
150

FIGURE 3

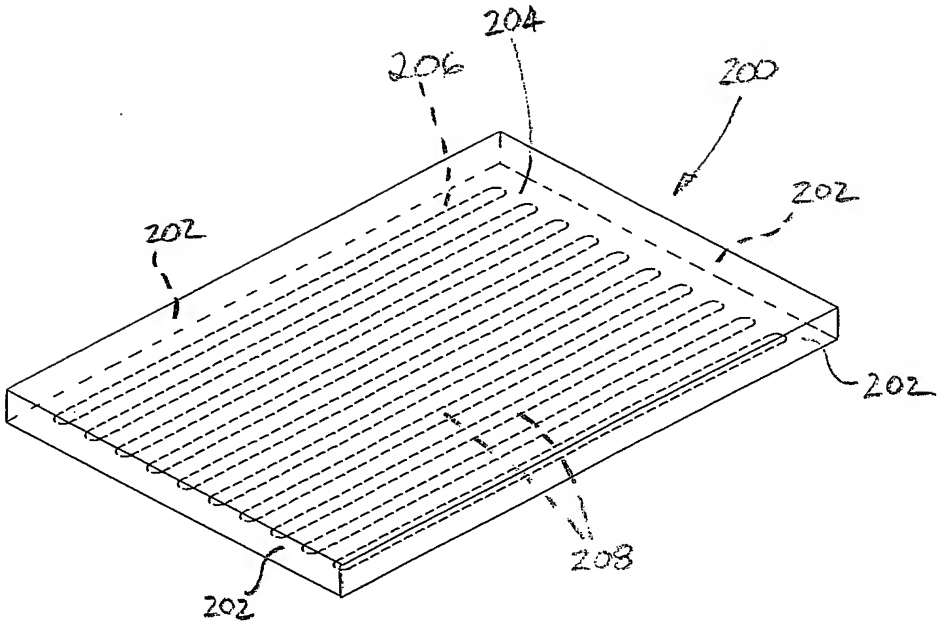

FIGURE 4

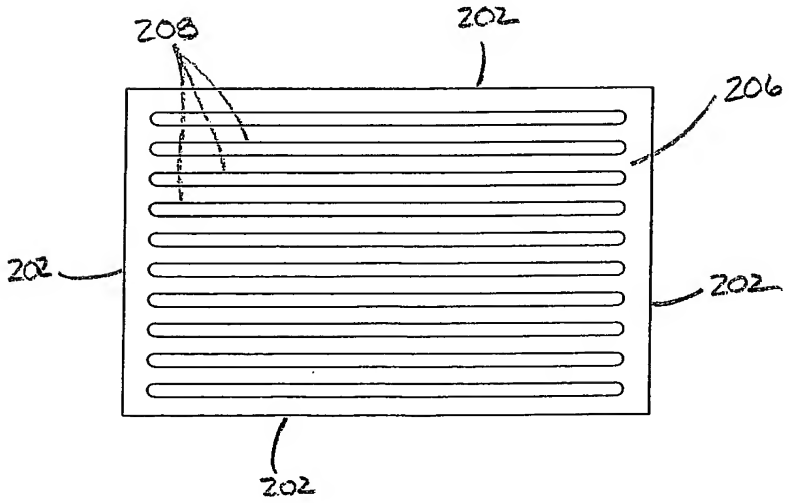

FIGURE 5

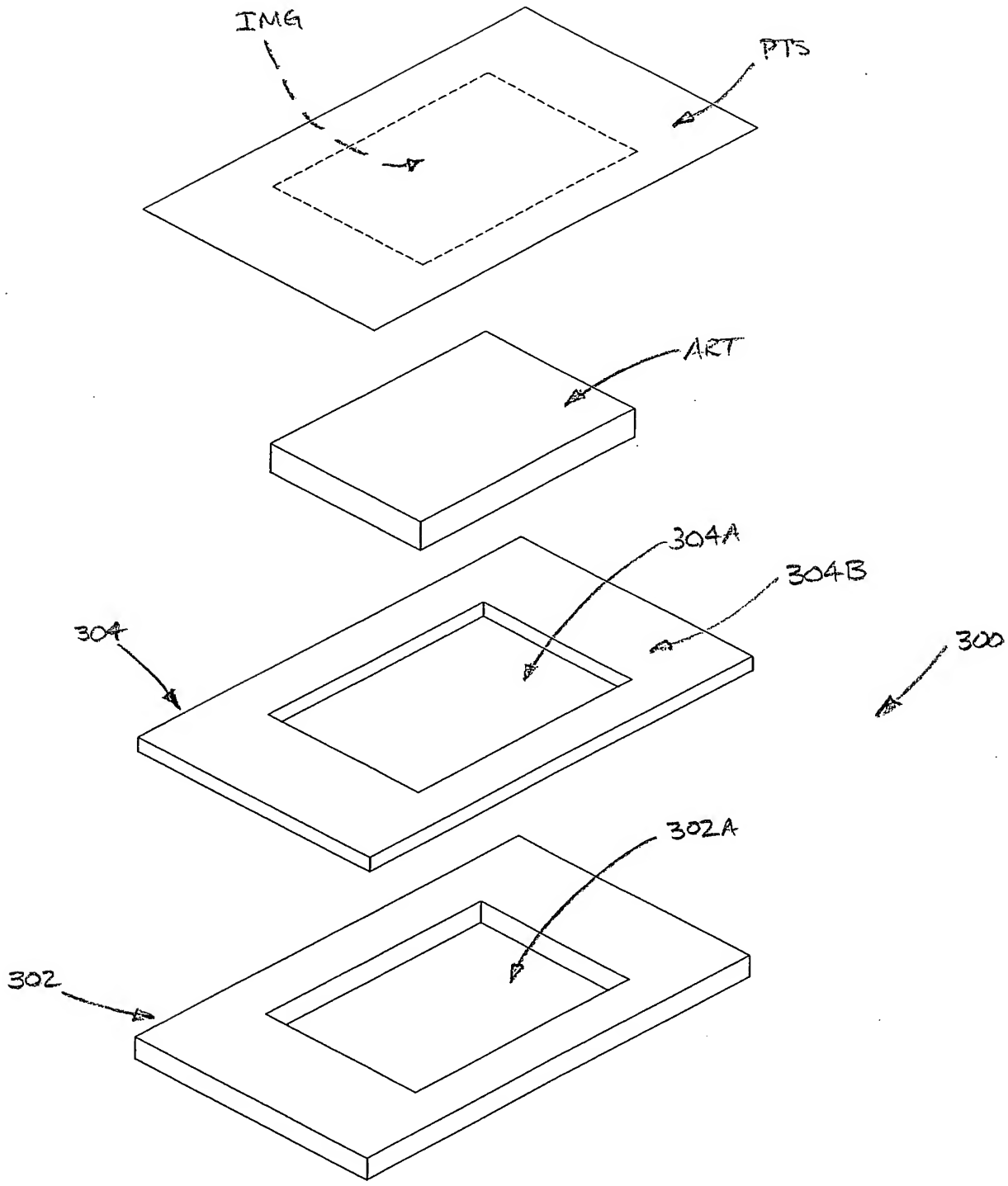

FIGURE 6

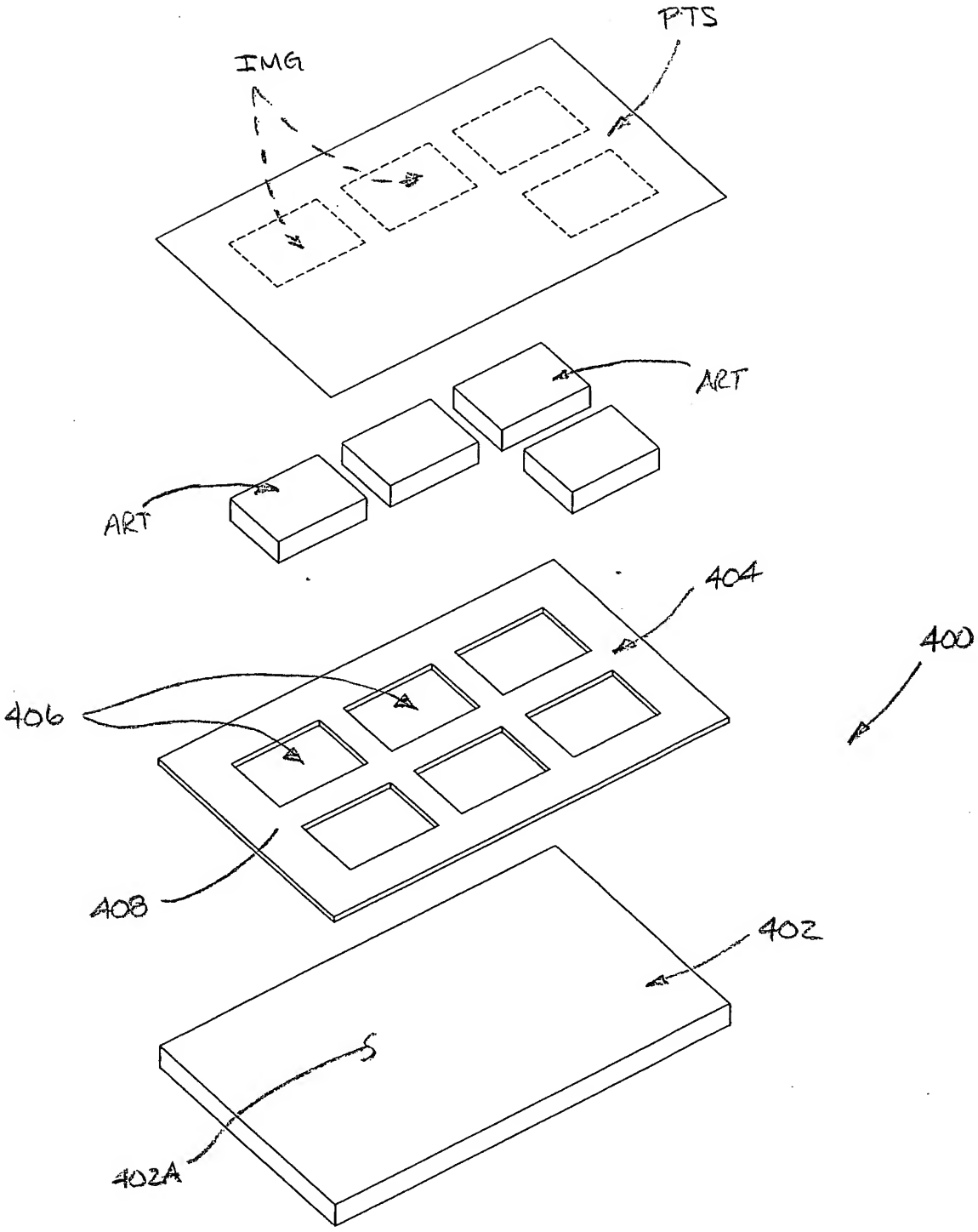

FIGURE 7

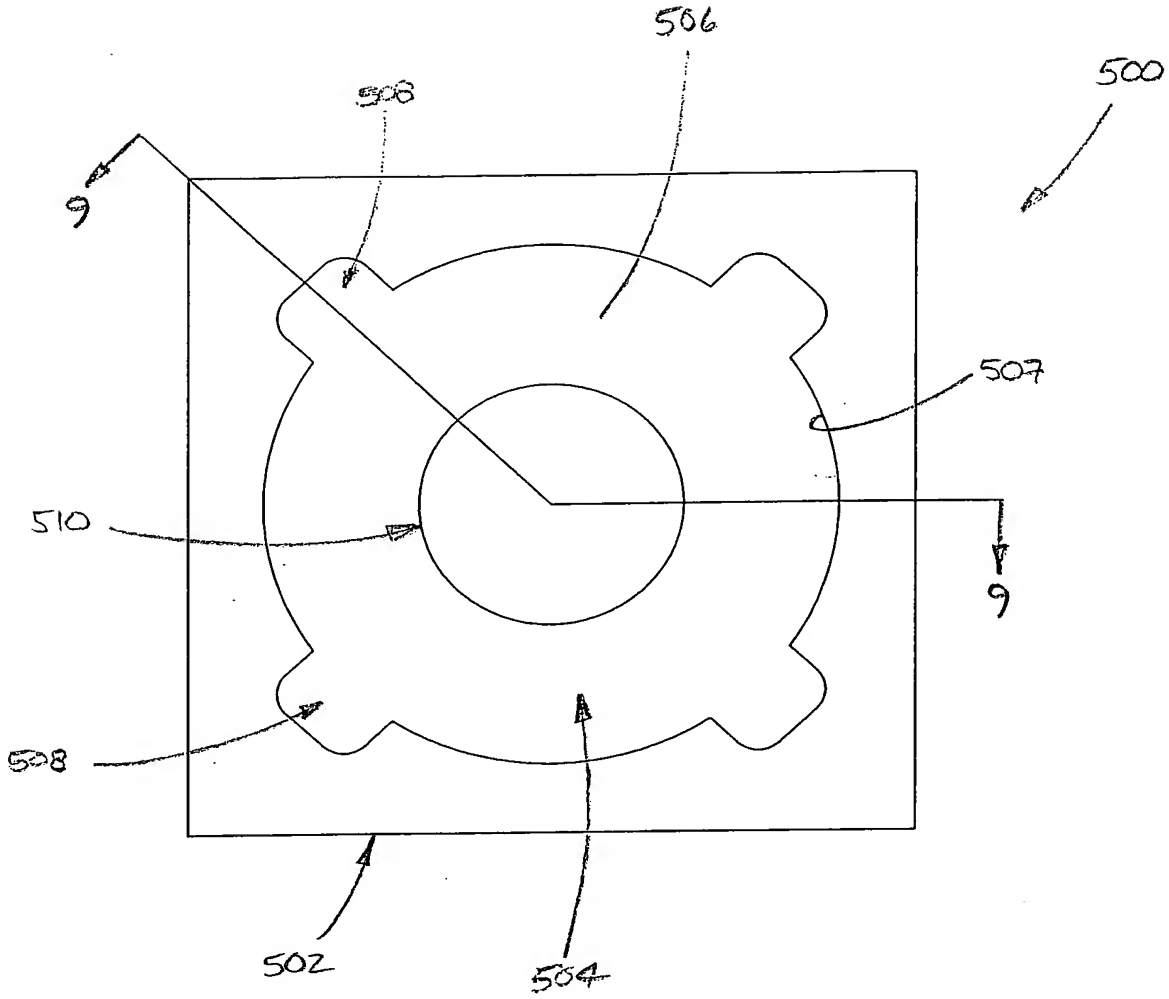

FIGURE 8

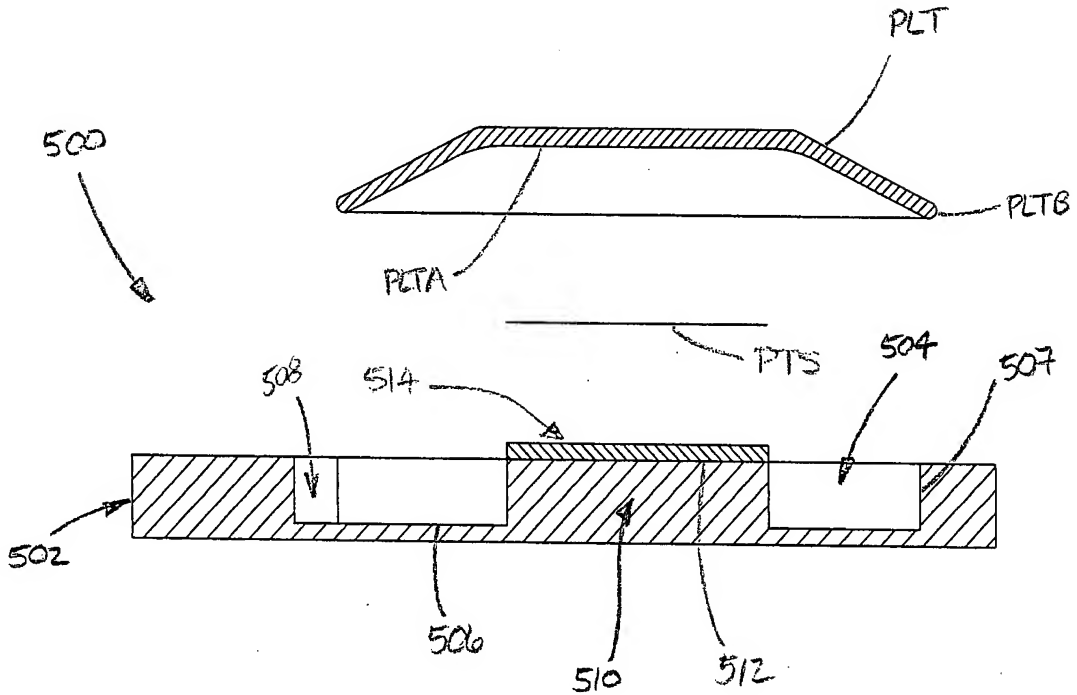

FIGURE 9

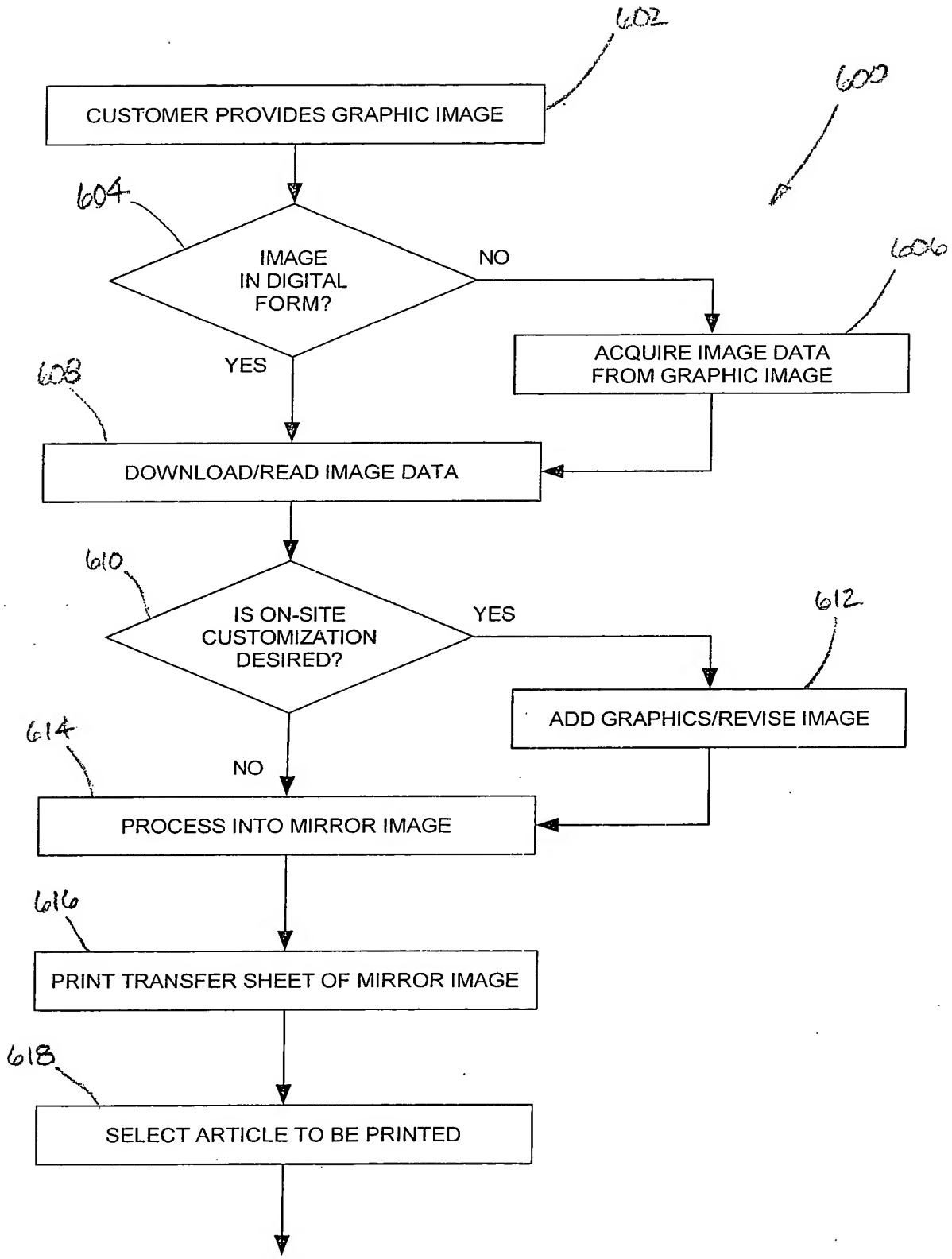
602
600
CUSTOMER PROVIDES GRAPHIC IMAGE
604
IMAGE IN DIGITAL FORM?
NO
606
ACQUIRE IMAGE DATA FROM GRAPHIC IMAGE
YES
608
DOWNLOAD/READ IMAGE DATA
610
IS ON-SITE CUSTOMIZATION DESIRED?
YES
612
ADD GRAPHICS/REVISE IMAGE
614
NO
PROCESS INTO MIRROR IMAGE
616
PRINT TRANSFER SHEET OF MIRROR IMAGE
618
SELECT ARTICLE TO BE PRINTED

FIGURE 10

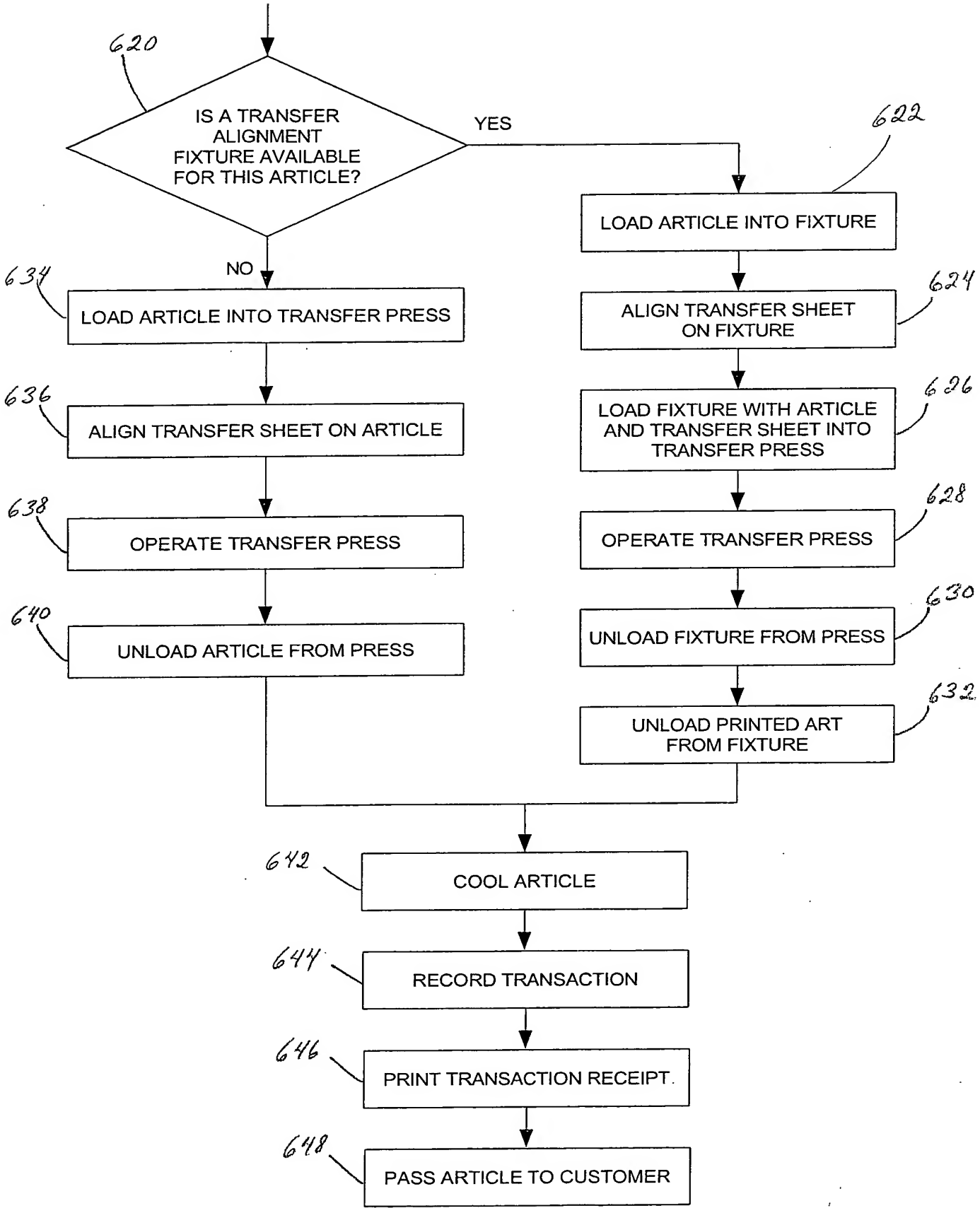
620
IS A TRANSFER ALIGNMENT FIXTURE AVAILABLE FOR THIS ARTICLE?
YES
NO
622
LOAD ARTICLE INTO FIXTURE
624
ALIGN TRANSFER SHEET ON FIXTURE
626
LOAD FIXTURE WITH ARTICLE AND TRANSFER SHEET INTO TRANSFER PRESS
628
OPERATE TRANSFER PRESS
630
UNLOAD FIXTURE FROM PRESS
632
UNLOAD PRINTED ART FROM FIXTURE
634
LOAD ARTICLE INTO TRANSFER PRESS
636
ALIGN TRANSFER SHEET ON ARTICLE
638
OPERATE TRANSFER PRESS
640
UNLOAD ARTICLE FROM PRESS
642
COOL ARTICLE
644
RECORD TRANSACTION
646
PRINT TRANSACTION RECEIPT.
648
PASS ARTICLE TO CUSTOMER

FIGURE 11